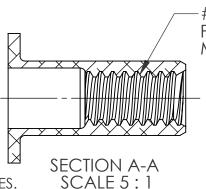


REVISIONS									
REV.	DESCRIPTION	DATE	ECN						
Α	INITIAL RELEASE	5/7/09	1179						
В	TOLERANCE CHANGE	5/21/09	1186						
C	UPDATE TO CURRENT FORMAT	6/3/10	1316						



-#4-40 UNC 2B (NOTE 6) PER ASME B1.1

MINOR DIA.: .085 - .094



1. GRIP RANGE: .010 - .060

2. HOLE SIZE: .156 +.002/-.000 AFTER ALL APPLIED FINISHES.

- 3. INSTALLED LENGTH: .230 REF.
- 4. LUBRICATION: NONE
- 5. INSTALLATION TOOL: SPIN-PULL
- MAY BE PRODUCED TO 3B THREAD CLASS DEPENDING ON THE MANUFACTURING LOT NUMBER OR CUSTOMER REQUIREMENT. SPECIFIC CLASS AVAILABLE UPON REQUEST.

QUIREMENT. SPECIFIC CL	LASS AVAILAD	LE UFON KE	QUEST.								
			UNLESS OTHERWISE SPECIFIED:		NAME	DATE					
			DIMENSIONS ARE IN INCHES TOLERANCES: ANSULAR: MACH± 1 BEND±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994 MATERIAL A5056/6053-T4 FINISH NONE	DRAWN	TWR	5/7/09	2				
				CHECKED			TITI C.				
				ENG APPR.	JVK	5/7/09	TITLE:				
PROPRIETARY AND CONFIDENTIAL				MFG APPR.			FLAT HEAD OPEN END				
				Q.A.	JVK	5/7/09					
THIS DRAWING. AND THE INFORMATION CON-				COMMENTS:							
TAINED HERIN, ARE THE PROPERTY OF SHEREX AND ARE NOT TO BE USED IN ANY MANNER DETRIMENT TO THE INTEREST OF THE COMPANY.				E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358			SIZE DWG. NO.			REV	
SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE							A CA-0440A-060		С		
PART/DRAWING WITHOUT NOTICE.	NEXT ASSY	USED ON					A 5/1 0440/4-000				
	APPLI	CATION	DO NOT SCALE DRAWING				SCALE: 2:1	WEIGHT:	g SI	HEET 1 OF 1	